

INGREDIENTS	5 LB BATCH	25 LB BATCH	50 LB BATCH
CMC Blueberry Muffin Mix	5 lb	25 lb	50 lb
Vegetable Shortening	2 cups (13 oz)	10 cups (4 lb 1 oz)	20 cups (8 lb 2 oz)
Water	1½ cups (12 oz)	1¾ qts (3 lb 12 oz)	3½ qts (7 lb 8 oz)
Lemon Extract	2 tsp	10 tsp	20 tsp (3.2 oz)

1. Use a mixer with paddle attachment.
2. Add Blueberry Muffin Mix and vegetable shortening into mixing bowl.
3. Blend on low speed\* for 1 minute.
4. Pour water and lemon extract into mixing bowl.
5. Blend on low speed\* for 1 more minute.
6. Scale into greased or paper-lined pan.
7. Using a rolling pin, flatten dough into an even layer in the pan. Bake according to the table below:

\* **Low speed** is 1st speed on a 3-speed mixer or 2nd speed on a 4-speed mixer.

PAN SIZE	SCALE	CONVECTION OVEN	STANDARD OVEN	YIELD 50 LB BATCH
Full sheet pan	6 lb 7 oz	325°F 17 - 22 minutes	350°F 20 - 25 minutes	10
Half sheet pan	3 lb 4 oz	325°F 15 - 20 minutes	350°F 17 - 22 minutes	20
Quarter sheet pan	26 oz	325°F 13 - 18 minutes	350°F 15 - 20 minutes	40

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Baking time may vary depending on the oven and oven load.