

INGREDIENTS	5 LB BATCH	25 LB BATCH	50 LB BATCH
CMC Devil's Food Cake Mix	5 lb	25 lb	50 lb
Vegetable Oil	1¼ cups (8.75 oz)	6¼ cups (2 lb 12 oz)	12½ cups (5 lb 8 oz)
Cold Water	1½ cups (12 oz)	7½ cups (3 lb 12 oz)	3¾ quarts (7 lb 8 oz)

1. Use a mixer with paddle attachment.
2. Add Devil's Food Cake Mix and vegetable oil into mixing bowl.
3. Blend on low speed* for 1 minute.
4. Stop mixer. Scrape bowl and paddle.
5. Pour cold water into mixing bowl.
6. Blend on low speed* for 1 more minute.
7. Scale onto greased or paper-lined pan.
8. Bake according to the table below:

* **Low speed** is 1st speed on a 3-speed mixer or 2nd speed on a 4-speed mixer.

SCALE	CONVECTION OVEN	STANDARD OVEN	YIELD 50 LB BATCH
#40 scoop (1 oz)	325°F 8 - 11 minutes	375°F 10 - 13 minutes	987

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Baking time may vary depending on the oven and oven load.

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