

INGREDIENTS	5 LB BATCH	25 LB BATCH	50 LB BATCH
CMC Devil's Food Cake Mix	5 lb	25 lb	50 lb
Vegetable Shortening	2 cups (13 oz)	10 cups (4 lb 1 oz)	20 cups (8 lb 2 oz)
Water	1½ cups (12 oz)	7½ cups (3 lb 12 oz)	3¾ quarts (7 lb 8 oz)
Mini Chocolate Chips	3 cups (18.75 oz)	15 cups (5 lb 14 oz)	11 lb 12 oz

1. Use a mixer with paddle attachment.
2. Add Devil's Food Cake Mix and vegetable shortening into mixing bowl.
3. Blend on low speed* for 1 minute.
4. Stop mixer. Scrape bowl and paddle.
5. Pour water into mixing bowl.
6. Blend on low speed* for 2 more minutes.
7. Add mini chocolate chips and blend on low speed* until blended (30 seconds).
8. Scale onto lightly greased or paper-lined pan.
9. Bake according to the table below:

* **Low speed** is 1st speed on a 3-speed mixer or 2nd speed on a 4-speed mixer.

SCALE	CONVECTION OVEN	STANDARD OVEN	YIELD 50 LB BATCH
#40 scoop (1.1 oz)	325°F 8 - 12 minutes	375°F 10 - 14 minutes	1103

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Baking time may vary depending on the oven and oven load.

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