

INGREDIENTS	5 LB BATCH	25 LB BATCH	50 LB BATCH
CMC Yellow Cake Mix	5 lb	25 lb	50 lb
Vegetable Shortening	2 cups (13 oz)	10 cups (4 lb 1 oz)	20 cups (8 lb 2 oz)
Water	1 cup (8 oz)	1¼ qts (2 lb 8 oz)	2½ qts (5 lb)
Mini Chocolate Chips	3 cups (18.75 oz)	15 cups (5 lb 14 oz)	11 lb 12 oz

1. Use a mixer with paddle attachment.
2. Add Yellow Cake Mix and vegetable shortening into mixing bowl.
3. Blend on low speed* for 1 minute.
4. Stop mixer. Scrape bowl and paddle.
5. Pour water into mixing bowl.
6. Blend on low speed* for 2 more minutes.
7. Add mini chocolate chips and blend on low speed* until blended (30 seconds).
8. Scale into greased or paper-lined pan. Using a rolling pin, press dough into an even layer in the pan. Bake according to the table below:

* **Low speed** is 1st speed on a 3-speed mixer or 2nd speed on a 4-speed mixer.

PAN SIZE	SCALE	CONVECTION OVEN	STANDARD OVEN	YIELD 50 LB BATCH
Full sheet pan	7 lb 5 oz	325°F 15 - 20 minutes	350°F 17 - 22 minutes	10
Half sheet pan	3 lb 10 oz	325°F 13 - 18 minutes	350°F 15 - 20 minutes	20
Quarter sheet pan	29 oz	325°F 11 - 16 minutes	350°F 13 - 18 minutes	40

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Baking time may vary depending on the oven and oven load.

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