

INGREDIENTS	5 LB BATCH	25 LB BATCH	50 LB BATCH
CMC Basic Muffin Mix	5 lb	25 lb	50 lb
Cold Water	1 qt (2 lb)	5 qts (10 lb)	20 lb
Fresh or Frozen Blueberries	4 cups (22 oz)	20 cups (6 lb 14 oz)	13 lb 12 oz

1. Use a mixer with paddle attachment.
2. Pour half of the total cold water into mixing bowl. Add Basic Muffin Mix.
3. Blend on low speed* for 30 seconds.
4. Blend on low speed* and gradually add remaining cold water to bowl.
5. Stop mixer. Scrape bowl and paddle.
6. Blend on low speed* for 30 more seconds.
7. Add blueberries and mix on low speed* until blended (15 seconds).
8. Scale into greased or paper-lined pan.
9. Bake according to the table below:

* **Low speed** is 1st speed on a 3-speed mixer or 2nd speed on a 4-speed mixer.

PAN SIZE	SCALE	CONVECTION OVEN	STANDARD OVEN	YIELD 50 LB BATCH
Standard muffin	#20 scoop (2 oz)	325°F 16 - 20 minutes	350°F 19 - 24 minutes	656

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Baking time may vary depending on the oven and oven load.

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